

# Fire Procedure

## Small Fire (A fire that has just started or appears containable)

- Step 1:** Press the section gob load off.
- Step 2:** Turn off the cooling air. *Note \* This will stop feeding the fire with additional air.*
- Step 3:** Turn off the section oil. *Note \* This will stop feeding the fire with oil.*
- Step 4:** Press the section E-Stop.
- Step 5:** Use the closest fire extinguisher or fire hose to smother the fire.
- Step 6:** If the fire is not containable proceed to follow the large fire procedure.

## Large Fire (A fire that has spread and appears un-containable with minor actions)

- Step 1:** Activate the fire alarm system.
- Step 2:** Activate the water deluge system.
- Step 3:** Press the ‘all section controlled stop’ button and the ‘all section gob eject’ button and turn the ‘all bottle reject’ function On. *Note \* This will stop further gobs from being loaded and clear bottles from the section.*
- Step 4:** Turn off the cooling air. *Note \* This will stop feeding the fire with additional air.*
- Step 5:** Turn off the section oil for all sections. *Note \* This will stop feeding the fire with oil.*
- Step 6:** Push the machine E-Stop button.
- Step 7:** Turn off the feeder, the shears and the gob distributor.
- Step 8:** If safe and required help extinguish the fire with the fire hoses.